

Garant

Indexable insert for turning CC.T 120408, for medium machining, Grade: HB725-1

**Order data**

Order number	260160 HB725-1
GTIN	4062406765958
Item class	21G

Technical description

Main application	UNI
Chip breaker	UM1
Tolerance	M
ISO code indexable insert	CCMT 120408
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Grade	HB725-1
Cutting depth a_p	0.2 - 4 mm
Tool material	Carbide

Corner radius	0.8 mm
Feed f	0.05 - 0.5 mm/rev.
Cutting speed v_c main application	50 - 250 m/min
Type of product	Indexable insert for turning